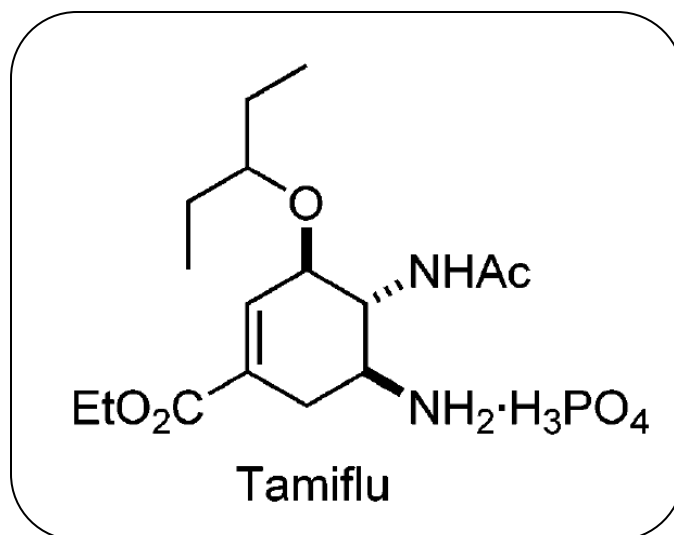
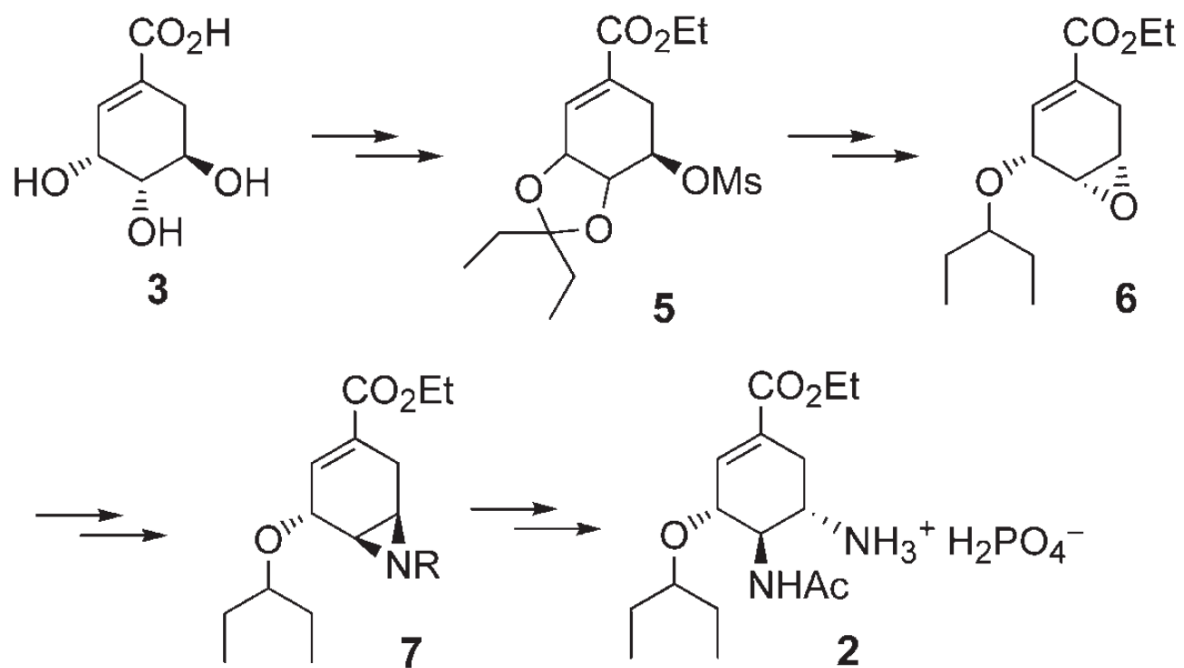


A Practical Synthesis of (-)-Oseltamivir



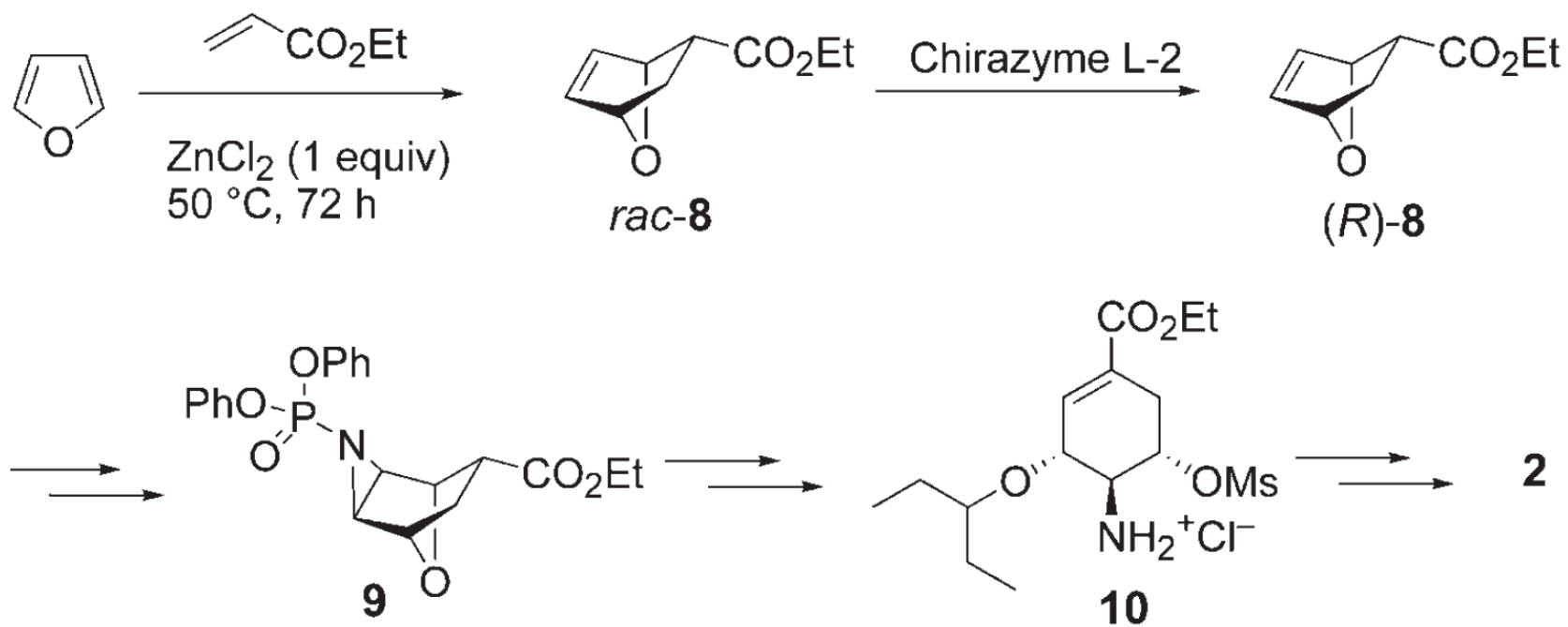
Nobuhiro Satoh, Takahiro Akiba, Satoshi Yokoshima, Tohru Fukuyama
Angew. Chem. Int. Ed. **2007**, 46, 5734

First generation approach to Tamiflu: current manufacturing process



Angew. Chem. Int. Ed. **2006**, 45, 7330

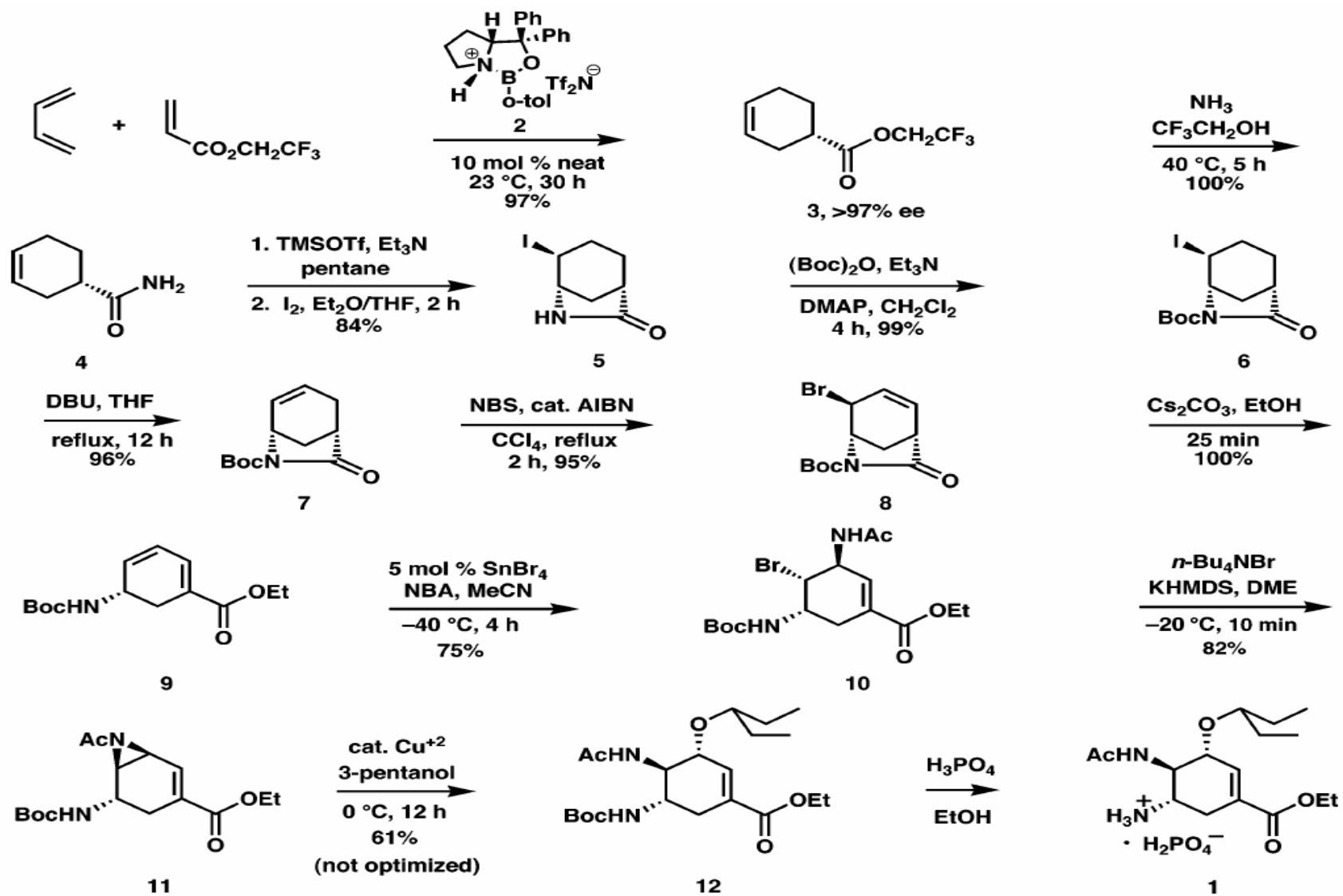
Second generation approach



Several steps required high dilution.
The yield of enzymatic resolution step is 20%

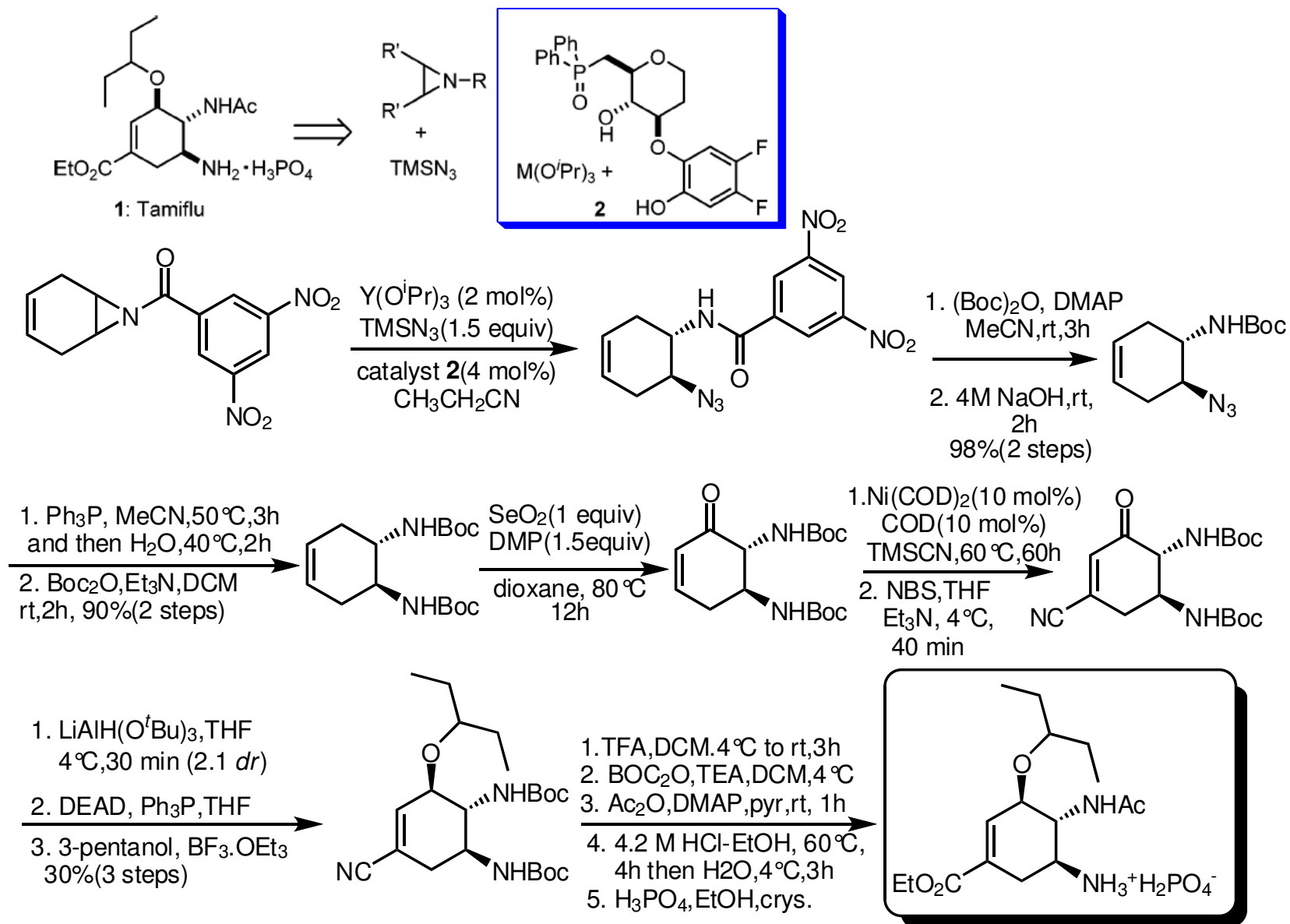
Angew. Chem. Int. Ed. **2006**,
45, 7330

Corey's approach



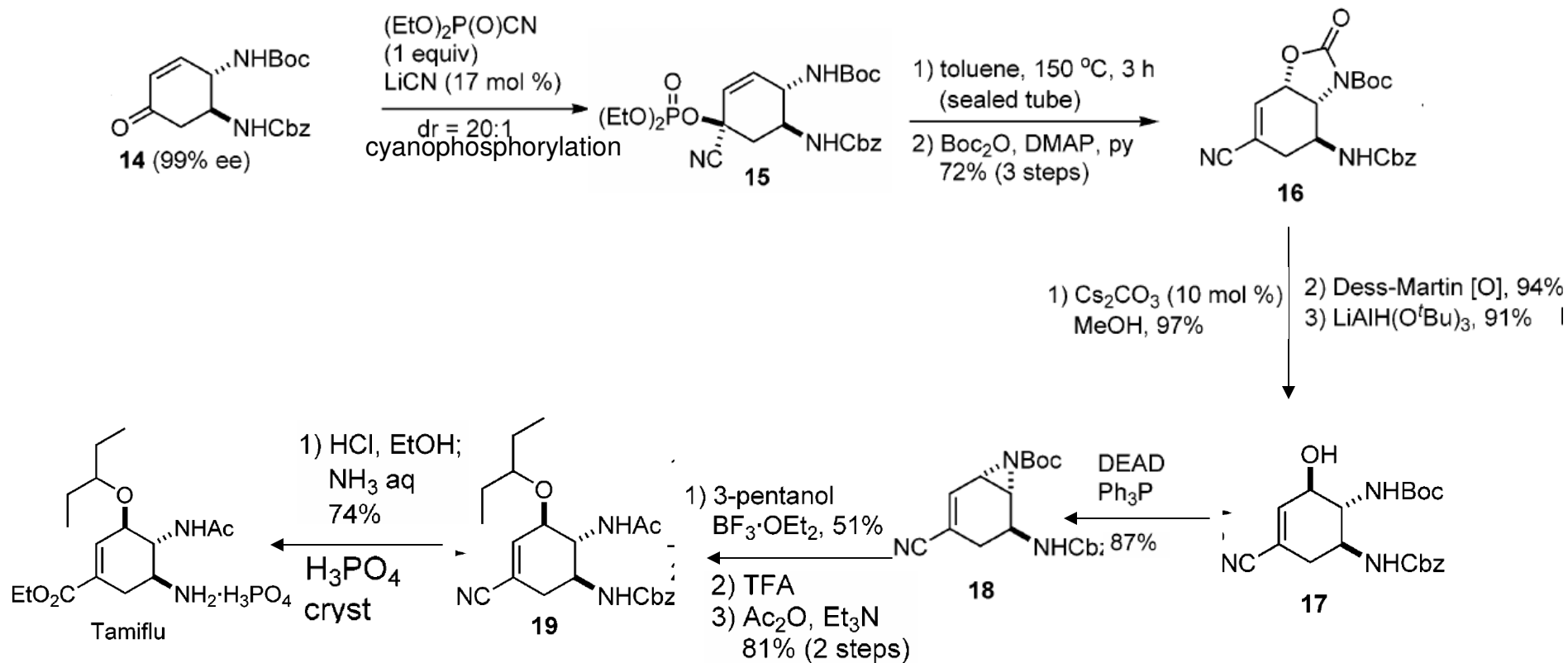
JACS, 2006, 128, 6310

Shibasaki 1st approach

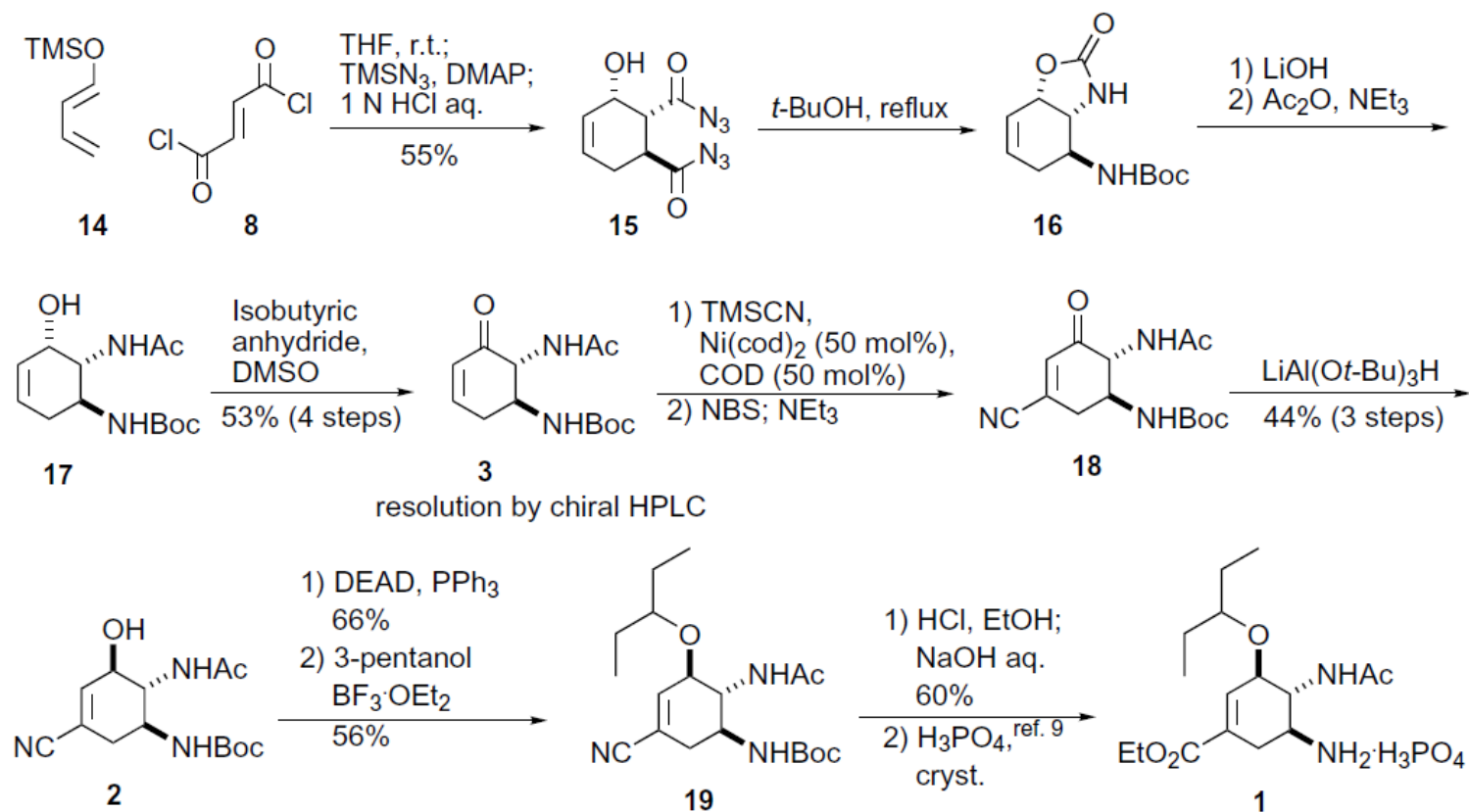


JACS, 2006, 128, 6310

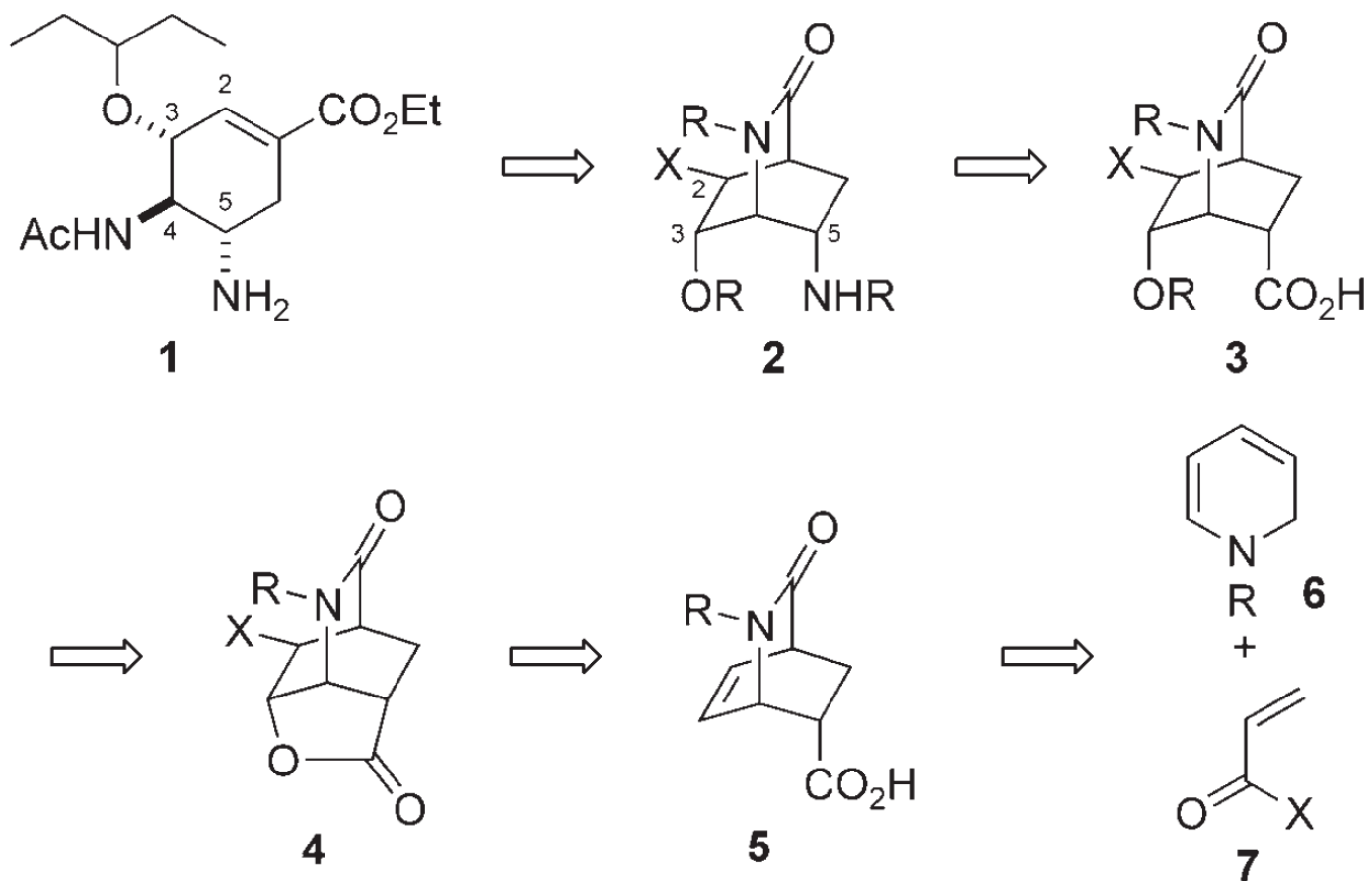
Shibasaki 2nd approach contd..



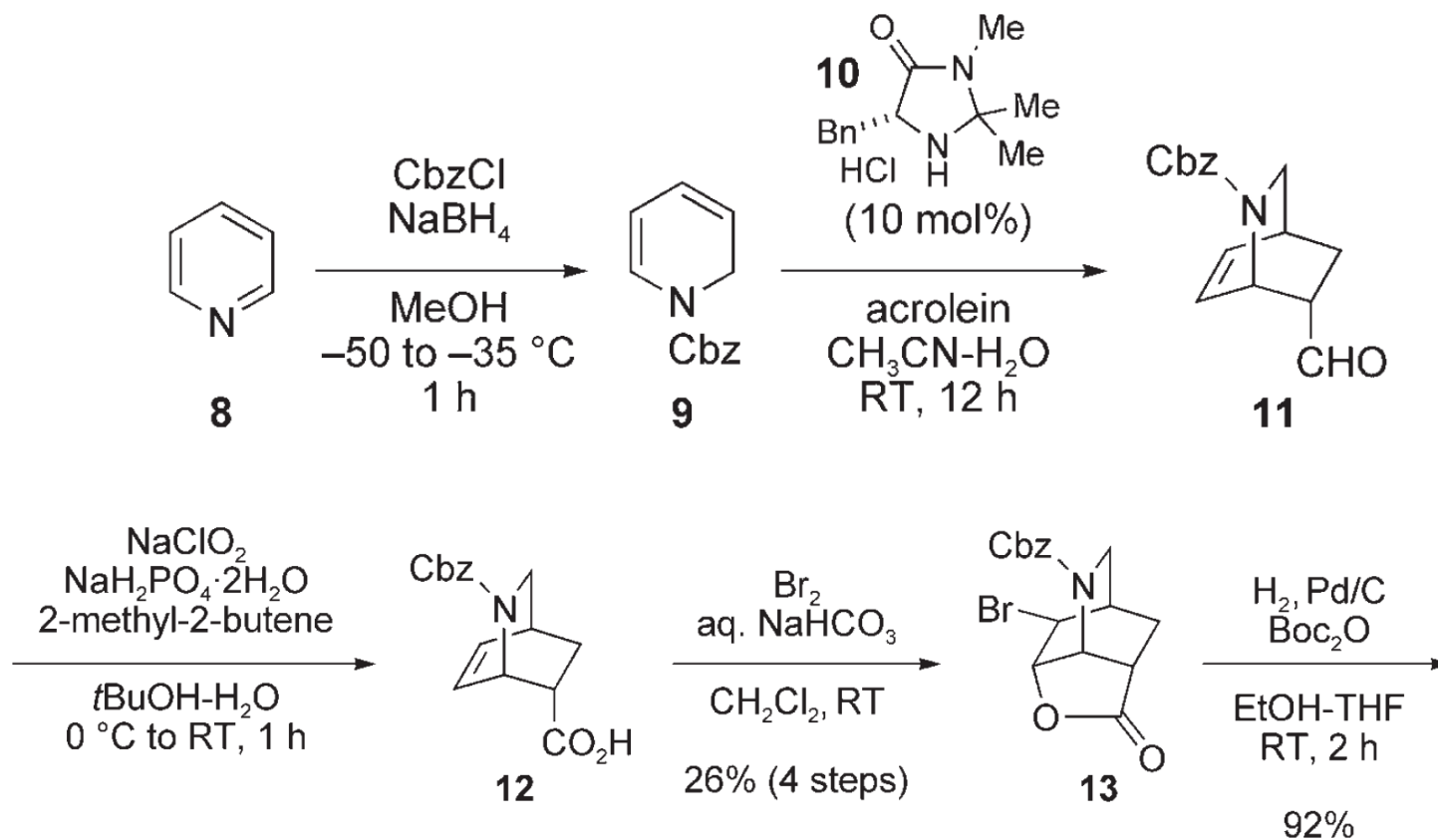
Shibasaki 3rd approach



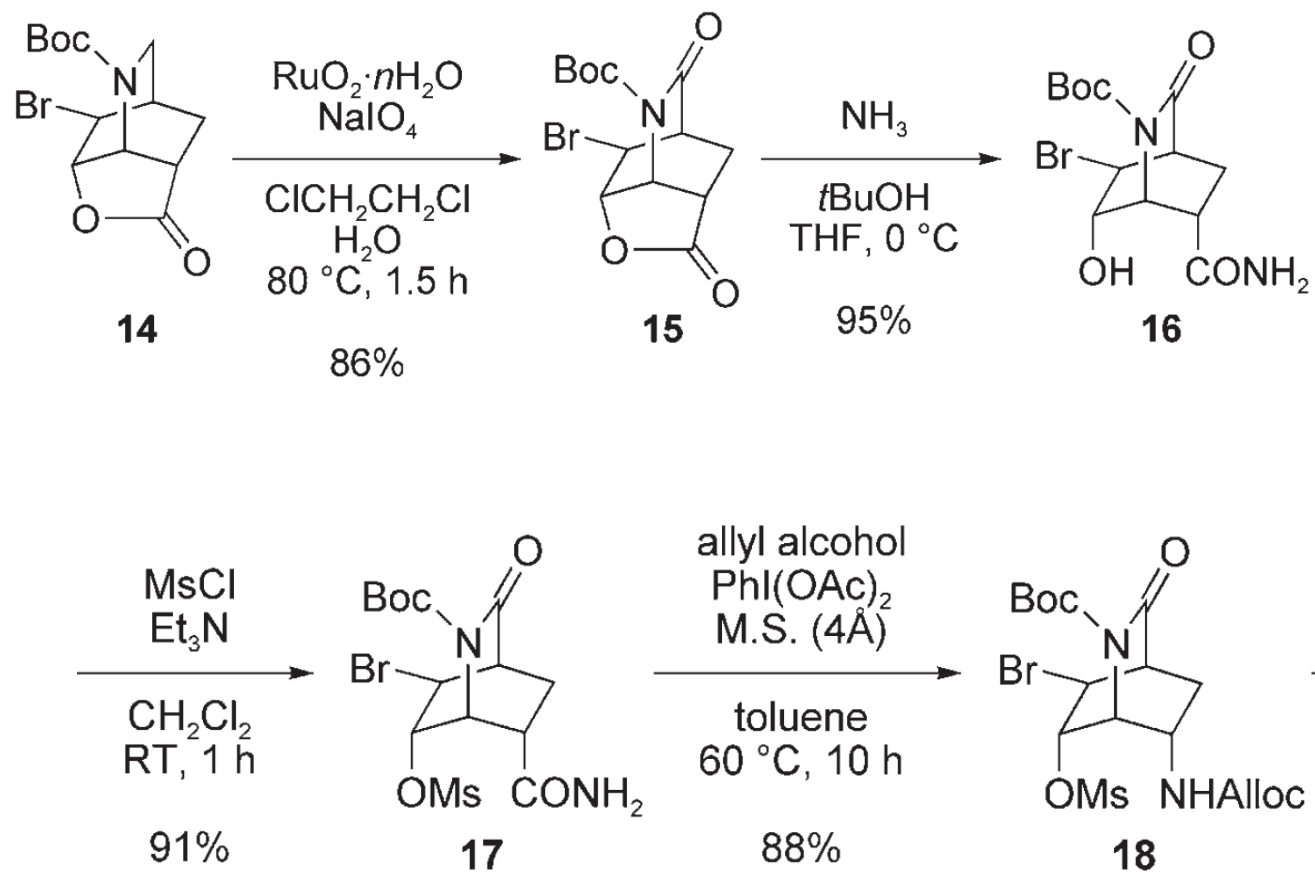
Fukuyama's approach: Retro-synthetic analysis



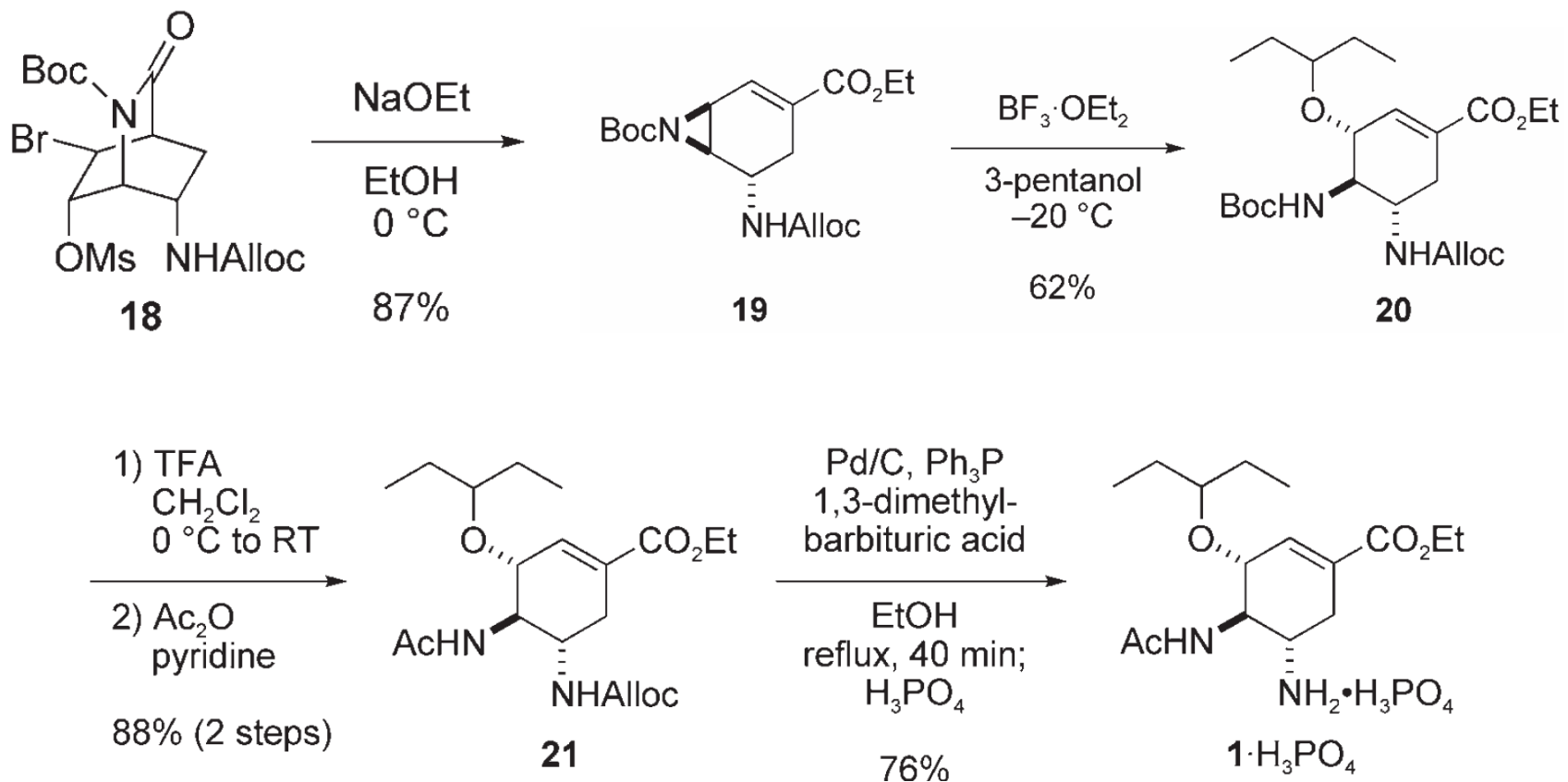
Synthesis



Synthesis contd..



Synthesis contd..



Conclusion

- They employed inexpensive and commonly used reagents.
- Overall yield of lactone 13 from benzyl chloroformate was low, but the intermediate can be obtained as crystals on large scale.
- Other reactions proceed in high yield
- This synthesis begins with a readily available starting material as compare to shikimic acid.
- This route has great potential to synthesize tamiflu derivatives.